

Since 2020 the International Special Training Facility has been perfecting the art of digital mimicry, or as we like to call it 'CAD-CON' computer aided concealments.

CAD-CON is a dedicated department within the company that's sole purpose is to enhance this technique through research & development, training and operational support.

We know that technical support departments are equipped with 3d printing technologies, but we also know they are not always used to there full protentional, be this skill fade, rotation of department members, or generally because departments are being stretched to their limits.

This is where ISTF bridge the gap. We provide assistance in operational support by supplying prebuilt & custom concealments direct to you from our digital library in 'ready to deploy' condition.

Support Options:

SS1: Full Service - includes

- · 3D Scan & CAD of selected object
- Fabrication of precise internal brackets, fixtures and fittings
- Technical fitment as per customer specifications
- Realistic textured paint works [UV protected]

SS2: Part Service - includes

- 3D Scan & CAD of selected object
- Fabrication of precise internal brackets, fixtures and fittings
- Realistic textured paint works [UV protected]

SS3: Rapid Service - includes

- Selection from our off-the-shelf enclosures
- Realistic textured paint works [UV protected]



Our Service

We offer a complete service from start to finish with a quick turn-around to support time sensitive operations.

Contained in this brochure is a sample of our 'ready to deploy' enclosures, these can be resized and adapted to suit your electronic requirements.

Our fabrication cell holds CAD files on the <u>most</u> <u>commonly deployed</u> technical cameras, lenses and audio arrays from the usual trusted network of professional companies.

With a rapid turn around, we can CAD a custom enclosure to your specifications.

Once designed, we will print and if required, paint it ready for deployment.

The benefits of CAD-CON:

- Financially more cost effective than conventional methods
- No waste of expensive chemicals with expiration dates
- No redundant moulds cluttering the workshop
- · No mess in the fabrication stages
- Perfect choice for expeditionary missions
- Highly customisable
- Smaller and more accurate camera apertures

Our working cycle supporting you:

- Substitution selection & preparation
- High resolution 3D scans
- Advance CAD & file recreation
- Design and placement of camera / audio housings, control hub and batteries
- High-definition resin printer technology
- Advance textured painting
- Occupation of selected technical devices



Technical Installation



Environment Test Before Deployment

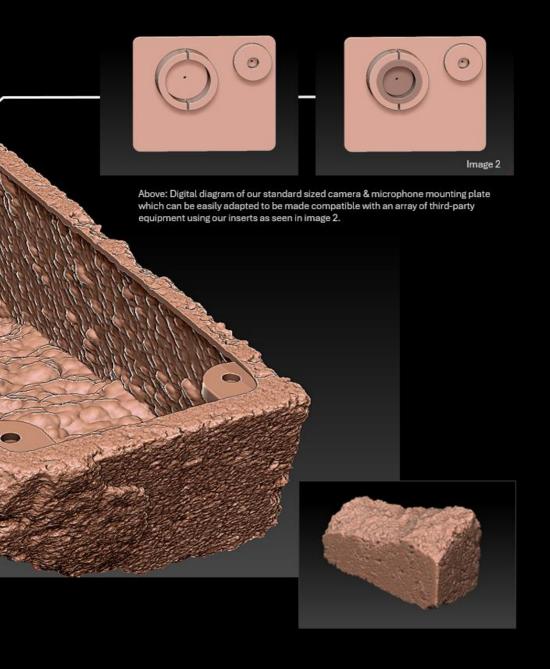


The key advantage to digital mimicry is the ability to rapidly change internal equipment mounting positions, this is a very simple process by readdressing the original CAD file.

It may be that mountings need to be changed to suit a different manufactures equipment, if using older mimicry techniques this would be a total restart of the casting process, and very time consuming.

With digital production, apertures can be smaller, with stand-off distances being altered to correctly match the selected camera lens.

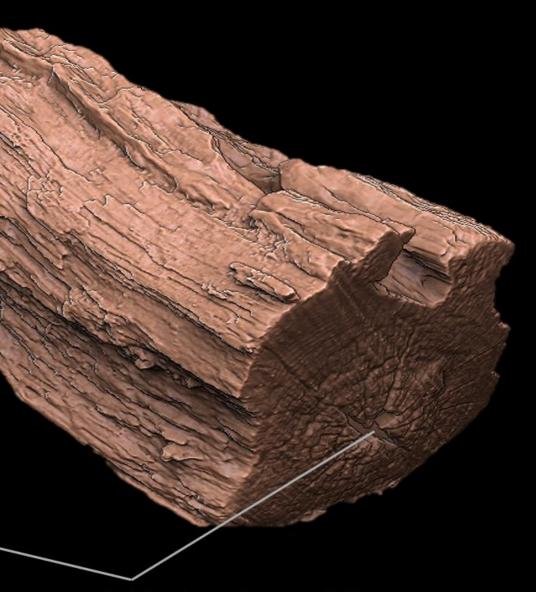










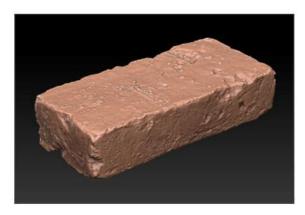


Irregular designed aperture to offer maximum arcs & field of view yet blending seamlessly into the design of the enclosure.



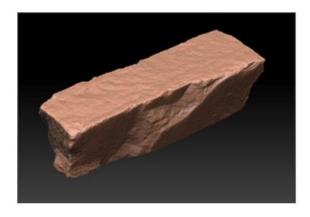
DOMESTIC UK HOUSE BRICK CC01

Standard Dimensions: 233 x 73 x 112mm



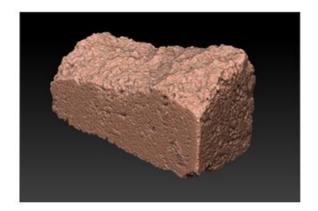
DOMESTIC EUROPEAN HOUSE BRICK CC02

Standard Dimensions: 236 x 152 x 148mm



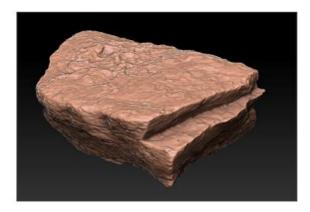
CONCRETE SECTION CC03

Standard Dimensions: 347 x 120 x 112mm



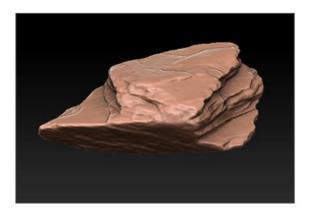
BROKEN CINDER BLOCK CC04

Standard Dimensions: 233 x 73 x 112mm



DRY STONE WALL SLIP CC05

Standard Dimensions: 130 x 52 x 87mm



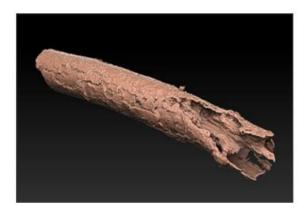
SLATE SECTION CC06

Standard Dimensions: 80 x 50 x 32mm



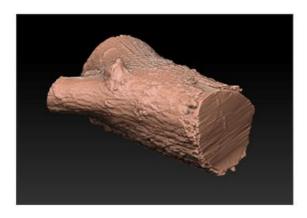
SMOOTH BARK DEAD-FALL CC07

Standard Dimensions: 335 x 54 x 80mm



RUFF BARK / ROTTING DEAD-FULL CC08

Standard Dimensions: 415 x 71 x 75mm



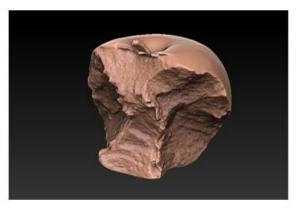
SMALL SAWN LOG OFF CUT CC09

Standard Dimensions: 114 x 130 x 110mm



LARGE SWAN LOG OFF CUT CC10

Standard Dimensions: 300 x 200 x 200mm



ROTTEN APPLE CC11

Standard Dimensions: 75 x 75 x 75 mm



OPERATIONALLY CUSTOMISED

If you have an operational requirement and need a bespoke enclosure creating, then contact us and we can get the printers warmed up.

Flexible Mimicry - Rapid Concealment Product







STEP 2 Roll Panel



Digital 3D Printed Mimicry Training

The Digital 3D Printed Mimicry course is designed for those who have no prior experience in 3D printing or computer-aided design (CAD).

The training package is structured in a logical, easy to follow steps ensuring course delegates build a solid understanding of basic 3D design as the course progresses.

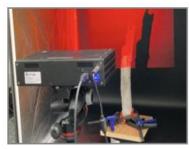
In this course, delegates will copy and recreate an exact 3D object using 3D scanning technology. The recreated solid scanned object is then split into two sections and later reconstructed to securely support the technical equipment that needs to be concealed inside.

Once the object is successfully printed, students are taught how to correctly paint the concealment. This includes building a depth of colour with shading, ageing, use of pigments and even incorporating live organic material while also ensuring it remains UV reflective and RF transparent.



Skills retained & returned to the unit:

- Prepare and setup a 3D printer and scanner in readiness for fabrication
- Use design software to re-create a scanned object, to securely host internal technical surveillance equipment
- Fabricate the interior of the concealment to ensure camera and audio apertures remain perfectly aligned
- Conduct various painting, texturing methods adding finer detail to the concealment
- To create libraries of 3D templates for rapid / expeditionary use where the removal and scanning of objects isn't tactically possible
- To physically fit technical audio/video equipment into the concealment and deploy to prove the operational concept







Advanced Painting & Finishing



The aim of our Advanced Painting & Finishing programme is to introduce specialists to professional and diverse techniques that will enhance their mimicry and concealment skills, allowing closer deployment to the target area with greater survivability.

On completion of this programme, delegates will be able to create more realistic and visually sustainable concealments. Additionally, they will have enhanced knowledge to effectively repair any surfaces that may need restoration.

Understanding how Layers of paint and finishes can affect each other, for example coating with varnish or lacquer will protect a delicate painted surface, but it can give a sheen and unnatural look. To minimise this, 3D effects and additional paint can be applied over the varnish.

Skills retained & returned to the unit:

Advanced weathering techniques

 Painting methods & techniques by combining three dimensional elements such as moss, lichens, deadfall and soils into the final finish.

Airbrushing Techniques

- Airbrush painting methods, highlighting, lowlighting
- Different types of brush and what to choose
- Air supplies, basic use, cleaning, and maintenance

Advanced Freehand painting techniques

- Shading
- Texture highlighting
- Blending new and old areas
- Rust streaks
- Masking methods





COVERT TACTICAL & TECHNICAL TRAINING PRODUCTS AND DESIGN

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